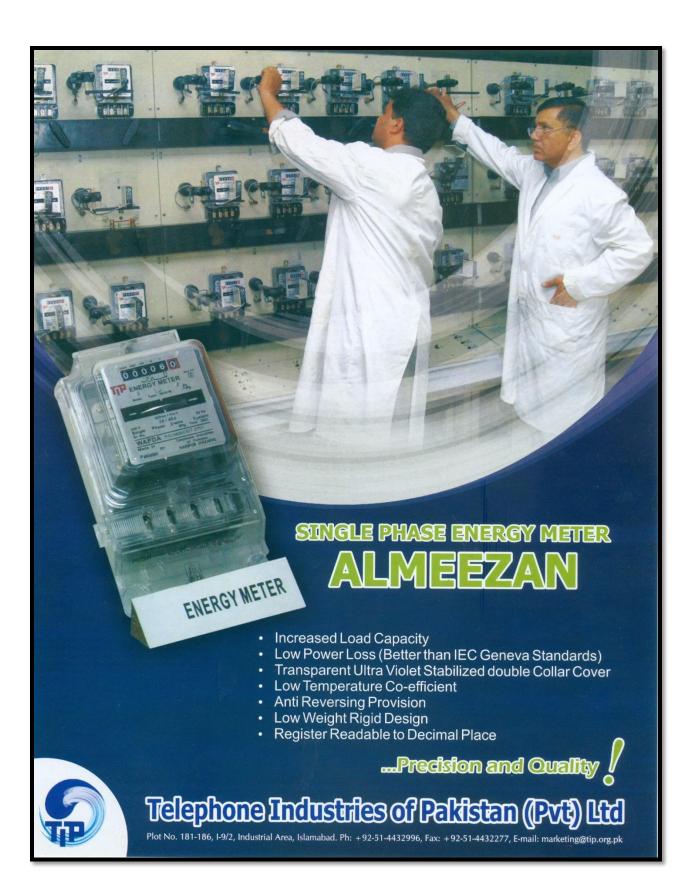
Products Brochures



Telephone Industries of Pakistan
Haripur KPK – 22630
Pakistan





- · Fully Tropicalised
- · Protected against storm and dust
- Protected against water splashes (rain and melting snow)
- Additional Detachable Projected Roof to protect from Extreme Weather Conditions
- · Shielding and Fire Protection
- Provision for Separate Compartments

- · Sealed Batteries
- Steel Cable Guides in the Floor for the Subscriber Cable
- Separate Power Socket; Separate Inlet for the Transmission Cable
- Two air conditioning units each of two tons capacity (24000 BTU)
- Window Type Reversible Cycle or Split Type A.C. Units (as per requirement)

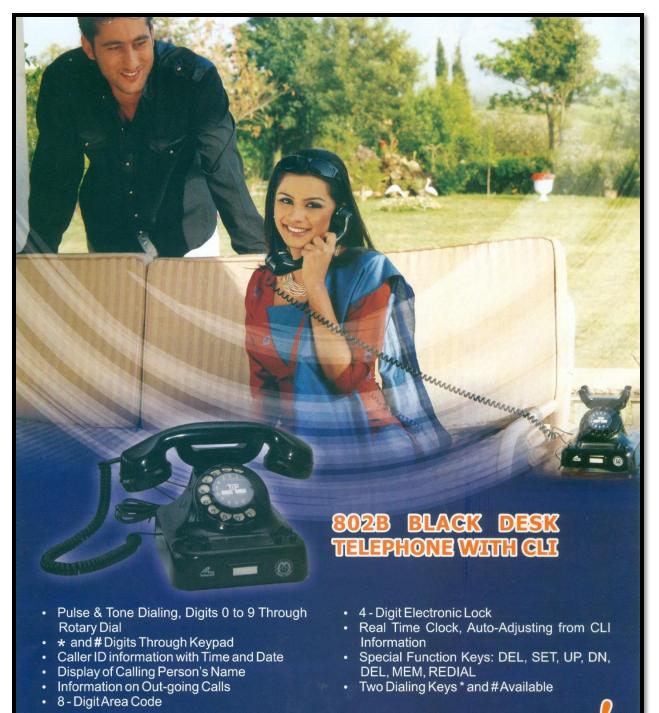
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Telephone Industries of Pakistan (PvV) Ltd

Plot No. 181-186, I-9/2, Industrial Area, Islamabad. Ph: +92-51-4432996, Fax: +92-51-4432277, E-mail: marketing@tip.org.pk

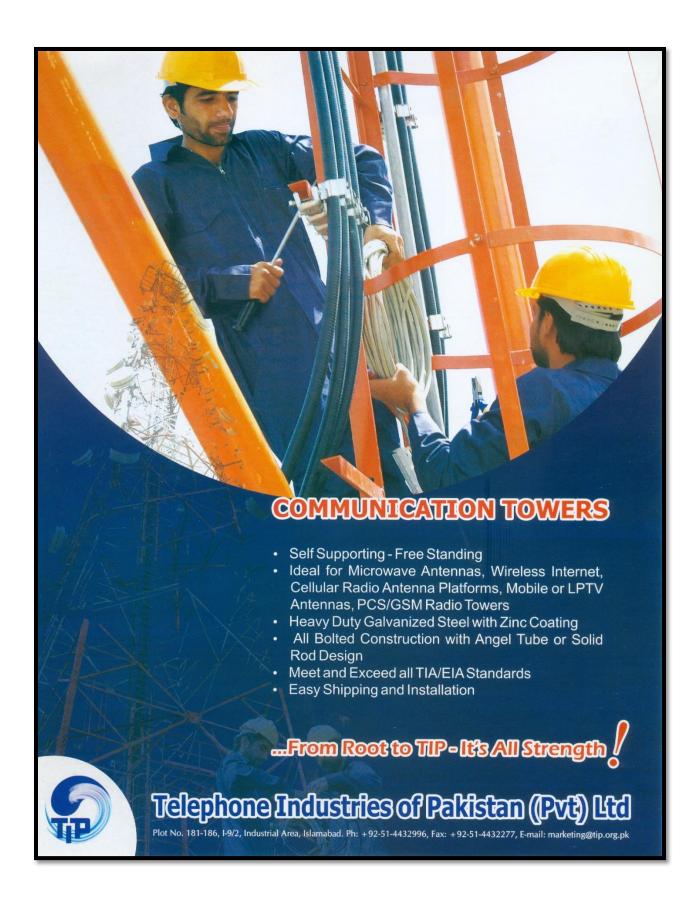


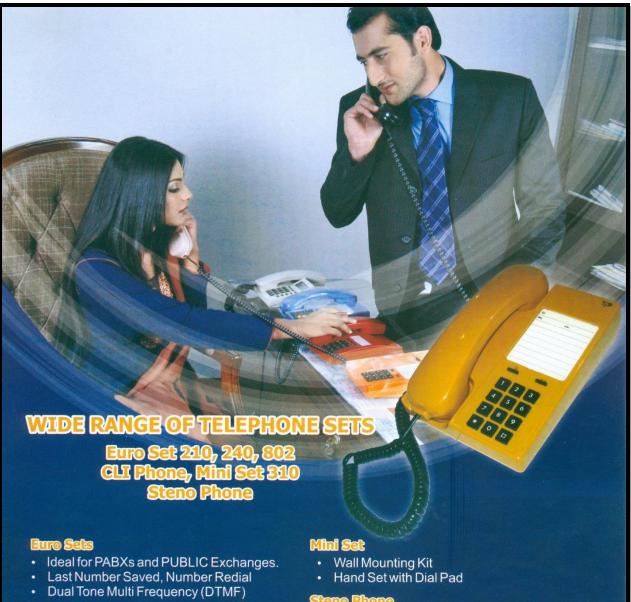




Plot No. 181-186, I-9/2, Industrial Area, Islamabad. Ph: +92-51-4432996, Fax: +92-51-4432277, E-mail: marketing@tip.org.pk







CLI Phone

- Display Callers Number
- Speed Dial, Date and Real Time Clock
- 90 Message Memory, Stop Watch

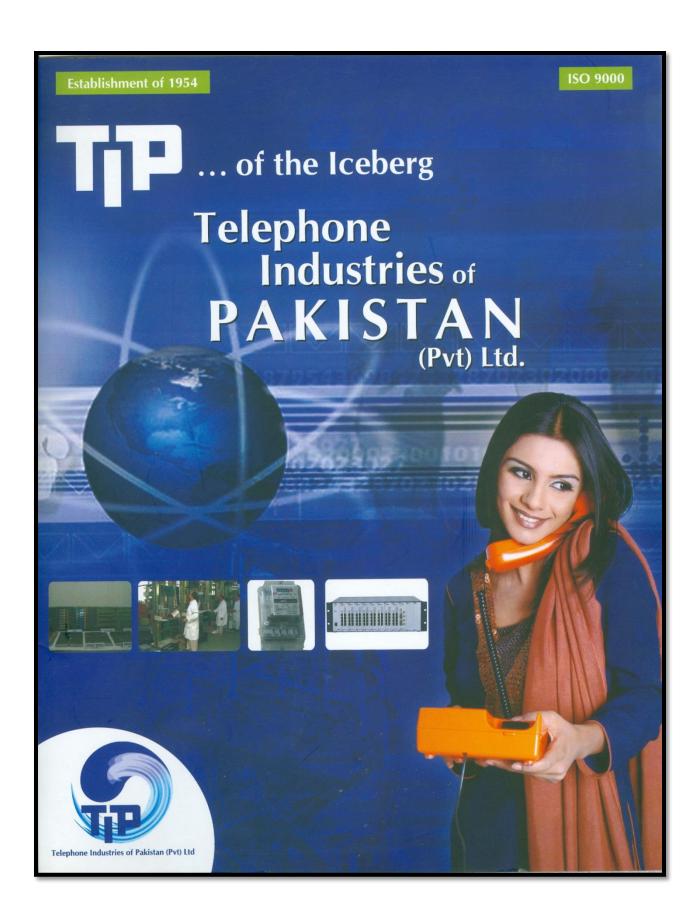
- Complete Set of Steno and Executive Phones
- Intercommunication Facility
- Transfering Facility of Incoming/Outgoing Calls Privacy Assured of the Executive Set Usage

..Communication - It's Heart to Hear



Telephone Industries of Pakistan (Pvt)

Plot No. 181-186, I-9/2, Industrial Area, Islamabad. Ph: +92-51-4432996, Fax: +92-51-4432277, E-mail: marketing@tip.org.pk





Since 1954, Telephone Industries of Pakistan (TIP) have developed an open and flexible product platform from which it has expanded as a reliable supplier of the quality products and services.

Services

TIP is a complex of multitude of technologies and has capability to provide the following services:

- Plastic Moulding
- Surface Treatment & Heat Treatment (Electro Planting, Anodizing, Blackening, Painting, Screen Printing, Galavanizing etc.)
- Planning, Installation, Commissioning & Backup Support in Exchanges
- Tool Designing & Manufacturing
- Die Making
- Pressure Casting, Pressing, Cutting, Turning & Milling Facilities
- Material Testing (Hardness Testing, Tensile Testing, other Physical & Chemical Tests.





Products

1. Telephone Exchanges/COW's

- Futuristic Hybrid PABX System
- Digital Public Exchanges
- Digital Mobile Exchanges
- Turnkey BTS site solutions

2. Telephone Sets

- CLI telephone sets (Euro Set 805, 802, 20 & 240
- Steno/Executive Telephone Sets

3. Communication Towers

- Self Supporting Towers
- Guyed Towers (3-45 meters)
- Monopole Towers (3-20 meters)

4. Telecom Batteries

 Supply, Installation, Testing & Commissioning of Telecom Batteries

5. Energy Meters

 "Al - MEEZAN" Single Phase Energy Meter designed by TIP on IEC Geneva Standards

6. Hybrids

 Thick Film Hybrid Circuits by using Surface Mount Technology (SMT)

7. Printed Circuit Boards

- Single sided
- Double sided
- Multi-layered (Upto 14 layers PCB's)

8. Container Shells/SHelters/Canopies

- Containers for Mobile Exchanges
- Site Office/Accommodation Units
- Air Conditioned Equipment Shelters

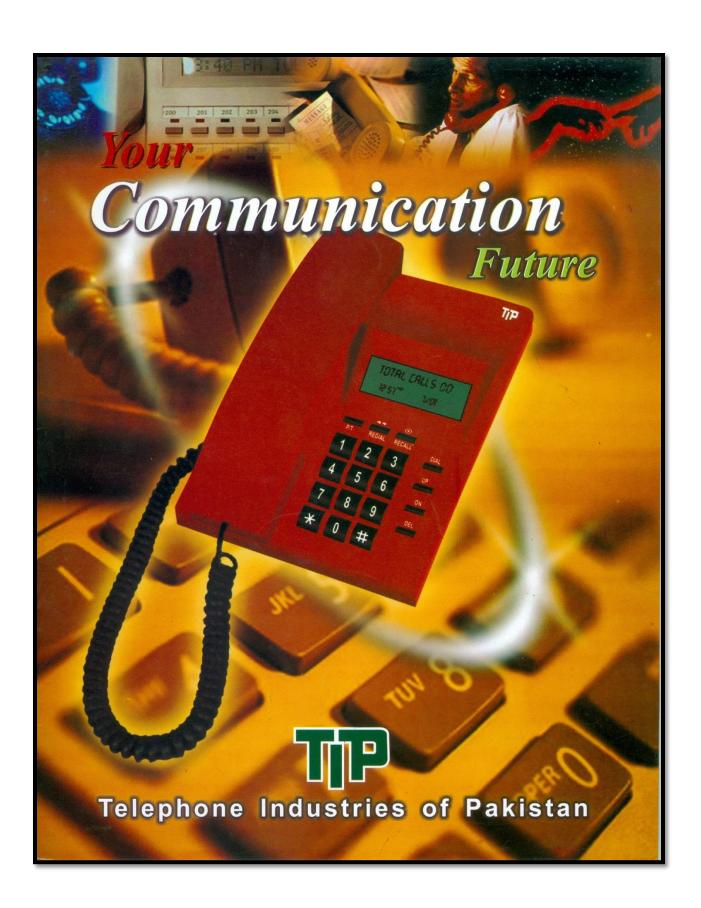
9. Fire Alarm System

FIRE ALERT - 9 System that may be installed in Hospitals, Hotels, Industrial & Office Buildings. It may be expanded upto six zones

10. Drop Wire

Telephone Drop Wire for connections between Distribution Box (DP) & Terminal Box





PRODUCT RANGE



- DIGITAL PUBLIC EXCHANGES EWSD
- DIGITAL MOBILES EXCHANGES.
- TELEPHONES
 - O EURO SET 805
 - EURO SET 210/802
 - O EURO SET 240
 - CLI TELEPHONE SET
 - **O STENO/EXECUTIVE TELEPHONE SET**



- SINGLE PHASE ENERGY METER
- CONTAINER SHELLS
- DIVISIONAL CABINETS.
- FIRE ALARM SYSTEM.
- DROP WIRE



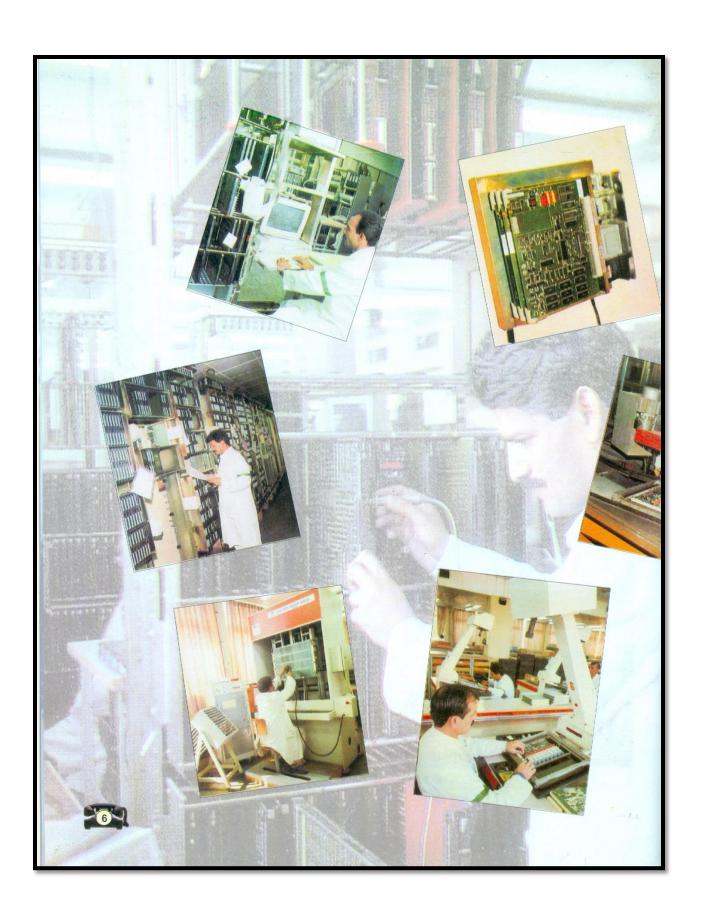




A COMPLEX OF MULTITUDE OF TECHNOLOGIES

- DESIGNS and MANUFACTURES complete PROGRESSIVE CUTTING TOOLS, PLASTIC and PRESSURE CASTING MOULDS. JIGS, FIXTURES and PRECISION GAUGES etc.
- It has all types of facilities for HEATTREATMENT of all kinds of metals.
- equipped with manufacturing workshops of PRESS CUTTING, TURNING, MILLING, PLASTIC MOULDING and PRESSURE CASTING, CARPENTER
- > ELECTRO PLATING PLANT for COPPER, NICKEL, GOLD, SILVER, CHROMIUM, TIN, ZINC and SPRAY PAINTING.
- PRECISION MEASURING LABORATORY is equipped with sophisticated measuring instruments like TOOL MAKERS MICROSCOPE, MILITRONE, DIGITAL LIGHT GAUGE, OPTICAL MASTER DIVIDING HEAD, etc.
- MATERIAL TESTING LABORATORY is facilitated to test and analyze all kinds of materials it has the provisions of CHEMICAL as well as PHYSICAL tests like HARDNESS, TENSILE TESTERS, HUMIDITY CHAMBER, etc.
- manufactures sophisticated TEST SETS for quality assurance.
- DESIGNS communication equipment in its own RESEARCH & DEVELOPMENT department.
- DESIGNS and prepares PRODUCTION and TESTING DOCUMENTS for all equipment
- TIP TRAINS highly skilled staff, TOOL DESIGNERS, TOOL MAKERS. MACHINISTS, ELECTRO MECHANICS, FITTERS AND ELECTRONIC TECHNICIANS.





ELECTRONIC DIGITAL SWITCHING SYSTEM

EWSD is a modern electronic Digital Switching System introduced by TIP to build public telecommunication network in Pakistan. In large cities of the country it became impossible to expand the existing electro-mechanical switching network due to shortage of space. By volume, **EWSD** System is more compact, requiring much Less space, can be accommodated easily in the present exchange buildings.

EWSD System of Electronic Switching offers broad range of services features to the subscriber:

- Detailed Billing i.e., the subscriber is provided with details of all calls made by him.
- > Abbreviated Dialing.
- Out going Calls Code barring for international and national calls.
- Provision to install call-charging meter at subscriber premises.
- > Malicious call identification.

DEPTH OF EWSD PRODUCTION

Locally Produced (90%)

The local production process includes:

- > Manufacture of Printed Circuit Boards (PCB).
- > Hybrid shell coils and ferrite
- > Core-transformer
- Manufacture of metal, plastic and die casting parts.
- Assembly and testing of modules, back planes, frames, racks and plug-in cables.
- Manufacture of MDF., DDF., horizontal/vertical mini distributor and other Installation materials.
- > Quality assurance with system and RUN IN TEST.

Imported (10%)

Peripheral equipment i.e., MDD., MTD., DAS., ZAG., OMT., etc.

TELEPHONES

TIP has on its production range, Telephones for different usages. Telephone production has in house production facilities for printed circuit boards, Plastic moulding form high impact dust repellent ABS, testing accordingly to international standards are available.

Presently TIP has a capacity of 500,000 telephones. All Telephones are manufactured according to CCITT and CEPT specifications.

All the telephones manufactured by TIP have the following salient features:

- Dual Tone Multi frequency (DTMF)
- Dial Pulsing (DP)
- Last Number Redial Key
- Desk and Wall Mounting
- Electronic Lock Fucntion with Pin Code

EUROSET 802

Small set widely liked for office use.

EUROSET 805

New arrival in family with 13 memories. elegant shape having speacial features 3-repertory keys
10-speed dialing numbers
Manual Pause
Mute
Last Number redial

CLITELEPHON

Tilted Display
Displays Caller's Number
Date & real time clock
call attended display
90-messages memory









EUROSET 240

With special facility of index card flap cover



EUROST 210

Available in different attractive colours.



TELEPHONE 802M

Locally developed set with 13 manual 3-reperatory keys 10-speed dialing numbers Manual Pause Last Numb redial





FIRE ALARM SYSTEM

MODEL FIRE ALERT-9

TIP had to equip the Exchanges with Fire Alarm System To Protect against fire hazarads, therefor, keeping in view this requirement TIP has developed its own FIRE ALERT-9 system with following features.

FEATURES

- Suitable againts the fire hazards in hospitals, hotels industrial and office Buldings, etc.
- The system is moduler in design with two detection zones of module.
- Expansion up to six zones according to customer requirment.
- LEDS on front pannel for indication of faults in respective area.
- Self faults detection and indication on front pannel for maintenance.



CONTAINER EXCHANGE

TIP has developed a container Exchange that needs no building. It is easily transferable to any required location and is extremely quick to install. And, no matter what the climate, it is protected against it.

The Container exchanges are specially designed to serve the far flung areas and to meet the emergency telecommunication requirements.

TIP produces a variety of container Exchanges. It began with a 400 line unit Electro-mechanical exchange (EMD). Now TIP produces a variety of electronic digital containerized exchanges.

The 2000 line exchange comprises of Main Switching unit, has facilities of Message Transfer, computerized billing and subscriber position testing facility.

Containers are delivered with connopy for Generator sets and step ladders. Modular type fence is also provided to cordon off the installation area.



CONTAINER EXCHANGE



ENERGY METER

ENERGY METER

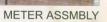
TIP has own designed
Electricity Energy meter as
a step to self reliance.
The single phase meter
"AL MEEZAN" is a masterpiece
of Tip's technical skill and
precission engineering
capability. Its non-reversible
revolving disc prevents
possibilities of pilferage. Ninety
five percent of its parts are locally
made. As a result the supply of
spares can be frequent and easily
accessable for maintenance of the
product. Passed by WAPDA
central Laboratories the meter is
highly accurate, built on IEC
Geneva standards.



ASSEMBLY LINE







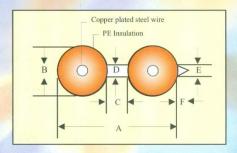


UNIT TESTING



DROP WIRE

TIP also manufactures Telephones Drop Wire as per PTCL'S specifications for outdoor use for the connections between distribution box (DP) and the terminal box in thee customer's premises as self supporting overhead installation as per following specifications

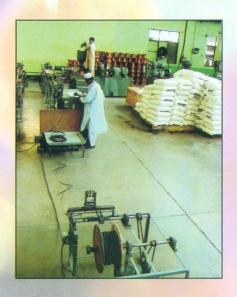


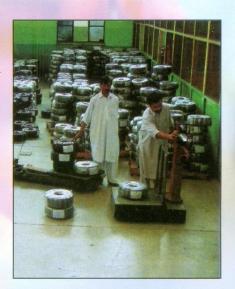
DIMENSIONS

Conductor dia (mm)	A Approx (mm)	Approx (mm)	C Approx (mm)	D Approx (mm)	Approx (mm)	Approx (mm)
1.0	6.8 / 6.4	3.2 / 3.0	0.4	0.4	0.5	0.5

SPECIFICATIONS

	Conductor coductivity (%)	Tensile strength of conductor (Kg / mm2)	Conductor resistance (ohm / Km)	Insulation resistance (mega ohm / Km)	Test voltage (AC)	Twist (times)
1.0	40	98	54.23	5000	2000	20
1.0	30	106	72.33	5000	2000	20







HYBRID PROCESSING

Thick Film is a branch of high technology microelectronics. Resistors are produced with very high precission of tolerances. For Hybrid Production Surface Mounted Technology (SMT) is used.

CIRCUITS are used in all branches of Electronics. Most common uses are in Telecommunication, Defense, Automobiles and Home Appliances.

In TIP Hybrid Circuits are produced for Digital exchanges common examples are uses in Line Impedance Matching, Short Circuit Protection, Filtering 16 KHz high frequency generator, Power Supply Regulators.

High Precission Machines like laser Trimming, laser Scribing, very precisely controlled High Temperature programmable Furnaces of 850 Degree Celsus with ± 3 degree accuracy are used in production.

TIP is the only set-up in Pakistan processing Thick Film Technology.

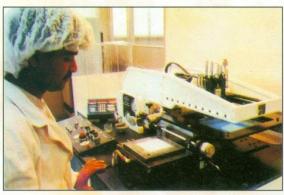
More than 500,000 Thick Film circuits are produced by TIP each year



LASER SCRIBING



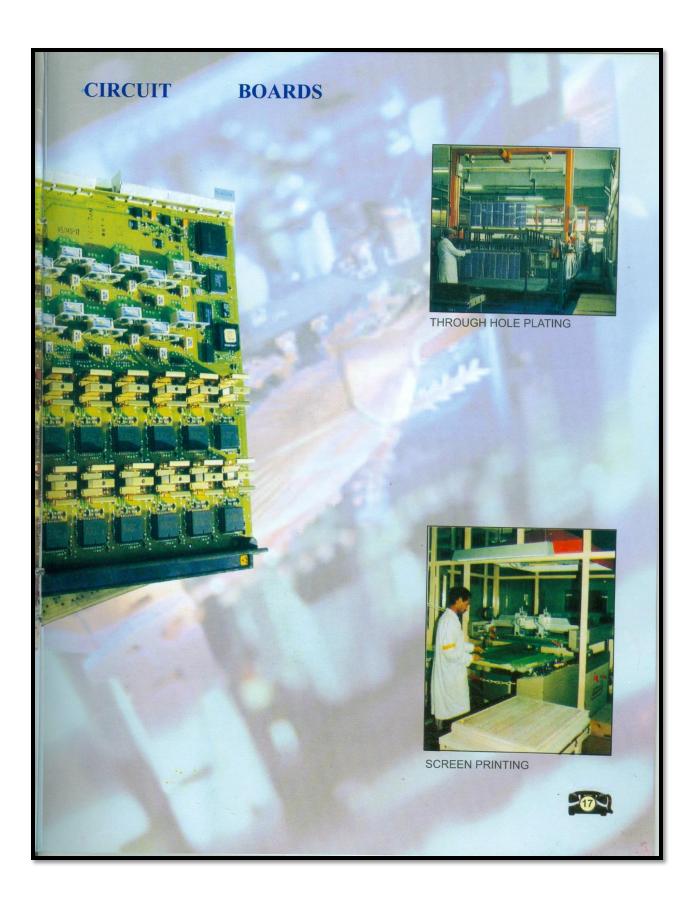
OPTICAL TESTING



SCREEN PRINTING







PROCESSING

MILLING SHOP

For the manufacturing of intricate profiles, cutting of worm shaft gears Universal milling/Gear hobbling and internal gear cutting machines are being used.

High Precision CNC operated Plastic moulding machines ensure extremely high accuracy of parts produced by TIP for its Telephones, Telephones Exchanges, Enregy Meters and other products.



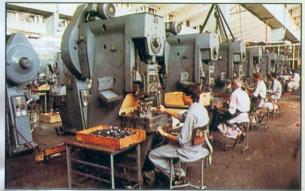
PLASTIC MOULDING SHOP

All type of Pressure Castings required for different products like, EWSD, Energy Meter etc. are produced in Die Casting Shop.



DIE CASTING





All kinds of metallic parts are produced by using different types of presses like eccentric, inclineable, hydraulic & screw type ranging from 5 Tons to 100 Tons capacity.

STAMPING PRESS SHOP



Turned parts are made by using different types of turret, capstan & automatic machines like TORNOS, INDEX used for mass production.

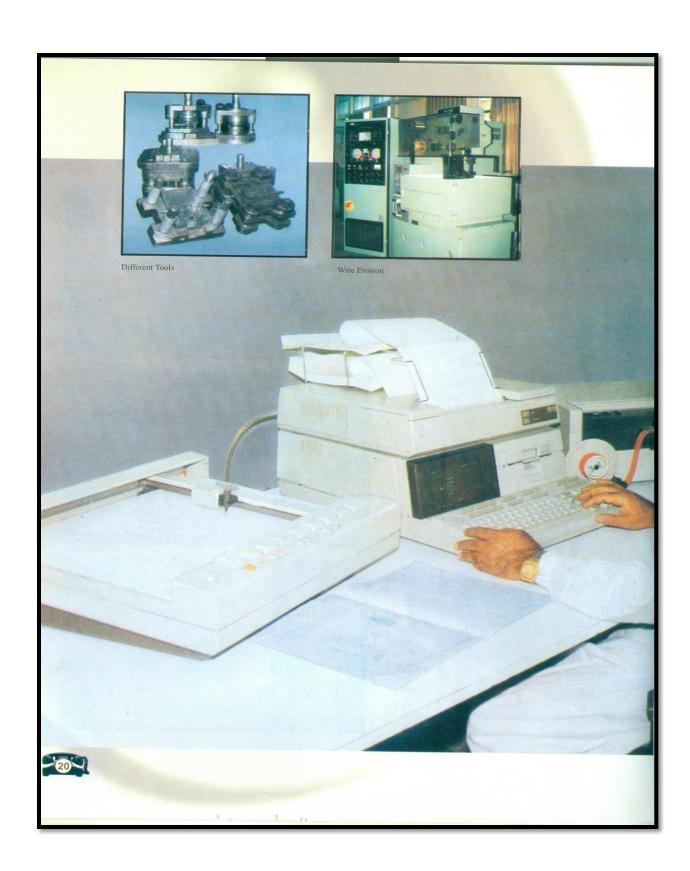
TURNING MACHINE SHOP



SURFACE TREATMENT SHOP

TIP is fully equipped to carry out different surface treatment i.e Copper, Nickel, Silver, Gold, Chromium, Zinc, Tin Plating, anodizing, Black burnishing, painting, screen printing etc.





TOOL MAKING



SPARK EROSION

TOOL DESIGN ON CAD/CAM

A big pride for TIP is the computerized tool designing carried out on the system of CAD/CAM. TIP owns one of the biggest press Tool, Die Making and High precision Devices and Gauges manufacturing facility in the country.



CNC MILING



SPARK EROSION/WIRE EROSION

Used for sinking profiles and formations of curvatures and cutting Complex shapes in the making of Moulds, Tools, Foundry Patterns Model Patterns and High precision Gauges, Jigs, Fixtures and Devices.

CNC OPERATED MILLING MACHINE

For the highly accurate milling of surfaces, slots, cavities and channels in five axes.

EXCHANGE PLANNING INSTALLATION & COMMISSIONING

TIP has been carrying out the Planning and installation of all the Telephone Exchanges that it produces and delivers to its customer since 1959, About 2.9 Million line unit have been installed by TIP up to the end of 1999-2000 financial year. This includes 1.8 Million Electronic Digital Exchange Lines. TIP also does the Air-conditioning of the exchanges.

The Installation and Regional Headquarters are situated at Peshawar, Islamabad, Multan, Gujranwala, Fasialabad, Lahore, Hyderabad, Quetta, Karachi, Thus the services of TIP have been kept at arm's length to facilitate the customer in case of attention is required. With this particular point in view and on account of

increase in installation activities in the northern region small offices with workshops have been opened. A modern plannign office called the EWSD Support Center has been set up, with the close collaboration of Pakistan Telecommunication Company Ltd, which is carrying out the entire planning work of Digital Exchanges installed by TIP throughout the county.

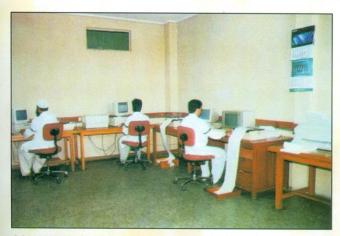


TRAINING



ELECTRONIC CLASS

TIP trains its own technicians in a Training Department that holds specific and specialized courses ranging from 2.1/2 to 3.1/2 years. It also holds Refresher Courses to verse the exiting staff keep pace with modern technology.



COMPUTER CLASS

The Computer Section contributes heavily to modernization of systems in saving time and money.

TIP runs a regular Computer Training and Operation Centre for its introduction into the organization.



AJJ.H.H.



SINGLE PHASE ENERGY METER

TELEPHONE INDUSTRIES OF PAKISTAN

Haripur-Hazara

ALMEEZAN

1. APPLICATION

Type Al-Meezan M140J is single phase Kilowatt - hour meter used for measuring electrical energy in a wide range.

2. BRIEF DESCRIPTION

Type M140J single phase Kwh meter is an induction type meter and is designed for 400% over load. It has rigid Aluminium die-cast frame and chassis with ultra violet stabilized double collar transparent cover, Intrusion and rain protected. It is mainly composed of high quality electro-magnets, Aluminium rotating disc, damping magnet, register and triple jewel bearing. The plastic encapsulated Potential coil ensures excellent performance and protect it from moisture. Tripple jewel bearing and low meter constant ensures the life of meter more than 30 years. An enlarged figure Drum of register enables to take reading from a distance to a decimal place. The special design of current coil extends the over load capacity of the meter without any considerable rise in temperature. The terminal block made from high grade thermo-setting material and pure copper pressure plates has reduced the contact resistance. Heavy terminal enables to accommodate the main wiring having conductor of 7.5 mm in diameter. The whole unit is sealed in unbreakable security box. (F.R.P.)

3. MAIN FEATURES.

- Increased Load Capacity.
- Low Power loss (Better than IEC Geneva Standards).
- Transparent ultra violet stabilized double collar cover.
- Low temperature co-efficient.
- Anti reversing Provision.
- Low Weight rigid design.
- Register readable to decimal place.

4. MAIN TECHNICAL DATA.

4.1 Rated Voltage = 240 Volt AC

4.2 Nominal Current = 10/40A

4.3 Frequency = 50Hz.

4.4 Accuracy (grade) = 2.0

4.5 Starting current = 50 milli ampere.

4.6 Creeping, No creeping at no load condition (Disc does not complete one rotation at any voltage from 80% to 110% of nominal voltage).

4.7 Torque at nominal current and unity power factor (Cos = 1) = $4Nm \times 10^4$

4.7 Torque actionilital current and unity power factor (003 = 1) = 41411 × 10 4

and unity power factor)

12 RPM (Under Max. Load

4.9 Meter constant = 300rev/Kwh.

4.10 Power loss 0.8 W (Better than IEC Geneva Standards)

4.11 VA burden for current Magnet 0.169 VA at nominal Current.

4.12 Very high insulation resistance 500 M-ohms.

4.13 Weight = 2 Kg

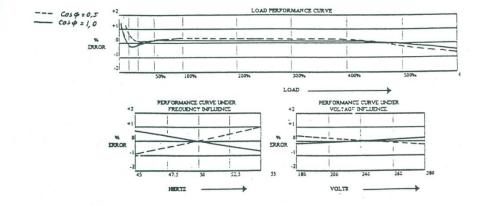
4.14 Overall dimensions (mm) = 265x155x123

4.15 Individual Packing in Thermopore box.

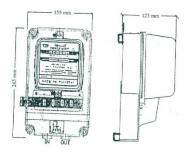
4.8

Rotating speed

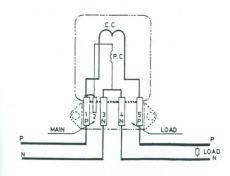
5. TYPICAL PERFORMANCE



MECHANICAL DIMENSIONS



WIRING DIAGRAM









CONTAINER EXCHANGE

10 ft, 11 ft & 20 ft Containers (With modular fence)

TELEPHONE INDUSTRIES OF PAKISTAN HARIPUR - HAZARA

Telephone: Management (0995) 610489 Sales Department (0995) 610464 Sales Department Islamabad: 4435469 Fax: 611606 HRP, 4432118 ISL. Telex: 5716 TIP HP PK

w



DIGITAL CONTAINER EXCHANGE

EWSD Switching Systems are installed in containers for mobile and stationary operations. The containers are designed to conform to international freight terms and international standards regarding external dimensions of the containers, ISO corner fittings and loading/strength capacity.

CONTAINER SIZES

	10 ft		11ft		20ft	
	Ext.	Int	Ext.	Int.	Ext,	Int
Length (mm)	3029	2837	3382	4140	6058	5866
Width (mm)	2438	2225	2438	2225	2438	2225
Height (mm)	3000	2730	3000	2730	3000	2730
Weight Approx. (Kgs)	2590		2850		5180	

SALIENT FEATURES

- The container exchange is fully tropicalised
- Protected against storm and dust.
- Protected against water splashes (rain and melting snow).
- Container is provided an additional detachable projected roof to protect from extreme weather conditions.
- Shielding and Fire Protection with aluminium sheets and connecting aluminium strips through out the whole container from inside.
- Walls cutouts for air conditioner are sealed with covers in the form of Aluminium Channel Grills.
- Partition in the container to install switching equipment and MDF in separate compartments with separate outside doors to prevent unauthorized access to the switching room. (optional)
- Separate compartment with access from outside through insulated door and with adequate ventilation for unsealed batteries.
- Sealed batteries are accommodated in the switching compartment.
- Cable guides made of steel are provided in the floor for the subscriber cables, which conform to the shielding requirements.
- Separate power socket is installed in one of the front walls on switching side.
- Separate inlet for the transmission cable as per requirement of customer.
- Two window type air conditioning units each of two tons capacity (24000 BTU) or split type A.C. Units according to customer request.

TEMPERATURE OUT SIDE THE CONTAINER

• Minimum = -10 °C Maximum = +50 °C.

TEMPERATURE INSIDE THE CONTAINER

• Nominal = ± 25 °C Range of Control = ± 2 °C

A.C. UNITS OPERATION

The A.C. Units operate day and night unattended, without monitoring staff.

A cycle switch provides 12 hours running between the two units.

Automatic switch over to stand by unit on brake down of the functioning unit.

Maximum noise level inside the container 46 dB at 1 Meter.

Maximum noise level outside the container 52 dB at 25 Meter.

FIRE DETECTION

In case of fire, the system provides the following functions:

- · Fire alarm transmission.
- Total stopping of the air-conditioners and fresh air.
- Mains supply cut off.
- DC supply cut off.

TELEPHONE INDUSTRIES OF PAKISTAN (PVT.) LTD. Haripur Hazara

Telephone: Management

(0995) 610489 Fax: (0995) 611606, 611395

Sales Department

(0995) 610464

Humidity rh ≤100%

Sales Department, Islamabad (051) 4430969, 4435469 Fax: (051) 4432118

